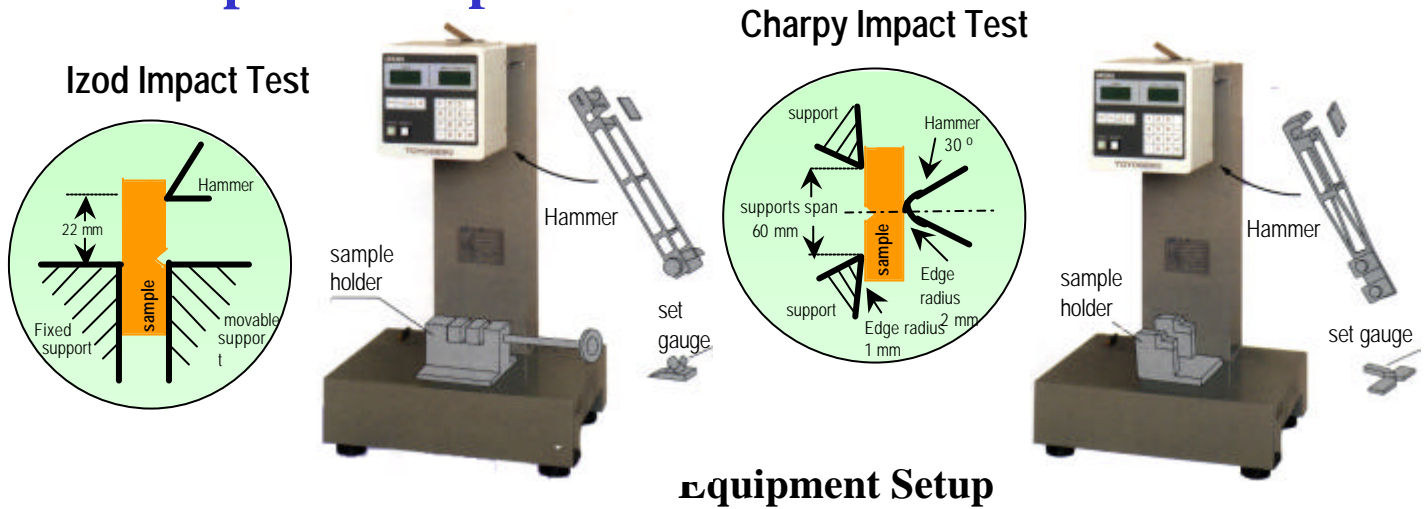


Digital Impact Tester - Izod / Charpy

● Principle ~ Setup



● Analysing example

Determine Impact Strength of ABS (Izod Method (JIS K7110))

To compensate energy loss due to friction :

$$E = WR[(\cos \alpha - \cos \beta) - (\cos \alpha' - \cos \beta')] \left(\frac{1}{R} + \frac{1}{l} + \frac{1}{R'} \right)]$$

Test Conditions :

α : Hammer lift up angle, 150 °

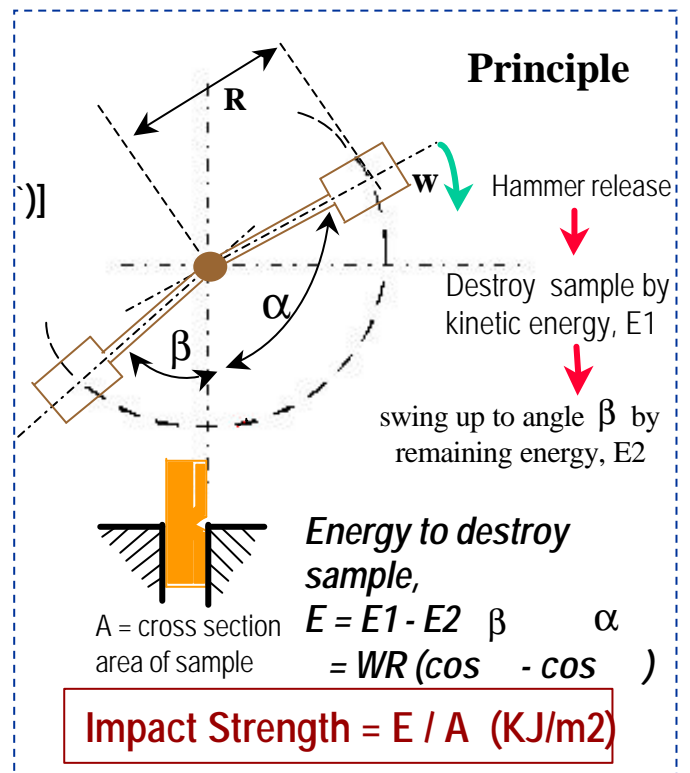
α' : Swing up angle without sample, 149 °

WR : Moments of Hammer, 5.906 Nm

A : cross section area of sample, 0.00032 m²

Results :

β : Swing up angle after hitting sample, 137.8 °



➔ **Impact Strength of ABS = 2.16 KJ/m²**

● Equipment capability

Test Method	Information	Test conformation	Operating conditions
Izod Impact Test	Determine impact energy required to destroy sample	ASTM - D256 JIS - K7110 ISO - 180	Hammer lift up angle : 150° Hammer impact velocity: 3.5 m/sec (JIS & ISO) 3.46 m/sec (ASTM)
Charpy Impact Test	[Impact Resistance of plastics materials]	ASTM - D256 JIS - K7111 ISO - 179	Hammer lift up angle : 150° Hammer impact velocity: 2.9 m/sec (JIS) 3.8 m/sec (ISO) 3.46 m/sec (ASTM)